

TECHNICAL DATA SHEET

TOOL MATE® PlasmaClean

DESCRIPTION

A plasma water table treatment package.

- Controls and kills bacteria, fungus and mould in the fluid table
- · Stablizes and/or lifts fluid PH
- Stablizes and boosts fluid rust and corrosion protection to machine tool and part
- Gentle on machine surface paint
- · Greatly extends fluid life
- Controls and reduces fluid odor
- Absorbs nitrous oxide
- Free from sodium nitrite
- Low foam
- Mineral oil free

DIRECTION OF USE

Tool Mate PlasmaClean is added to fluid table at 5-10%. Recommended Refractometer Reading: >=2.5

TYPICAL DATA (note: data is typical and does not constitute a specification)

Concentrate	Test method	Typical result
		Clear light green
Appearance	Visual	fluid
Density @ 20°C	DIN 51757, ASTM D1298	1.045
Emulsion		
Appearance	Visual	Clear colourless
pH 8%	DIN 51361, ASTM E70-97	9.1

Storage: Keep container closed, prevent exposure to frost, and prevent water ingress. Store in cool, dry conditions, and avoid direct sunlight. Indoor storage is preferable.

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